

Parts Included:

494551 Drain  
569958 5 Minute Epoxy

Required Tools:

7/8" Socket



## Installation Instructions

1. Remove the existing drain using a 7/8" socket.  
Note: Care must be used to avoid damaging the plastic liner beside the drain.
2. Before installing the new drain valve assembly, clean and remove all dirt and debris from the bottom of the spill containment. Verify that the o-ring is installed and properly secured.
3. Manually tighten the new drain valve assembly to avoid cross threading. Using a 7/8" socket, torque between 15 ft-lbs and 18 ft-lbs.  
**IMPORTANT: Do not use pipe thread sealant compound when installing the drain valve assembly.**
4. Verify that the drain valve opens and closes when pulling up on the chain.
5. Reattach chain to top expanding clamp bolt.

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p/n 570231  
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## If the drain adapter comes out with the drain valve:

1. Remove the drain adapter from the drain valve by holding the adapter with channel lock pliers or a vise, and turning the drain with a 7/8" socket.
2. Clean the drain adapter underside.
3. Install the new drain valve into the drain adapter.
4. The drain adapter must be sealed using the 5 Minute Epoxy (p/n 569958, supplied).
5. The epoxy is standard 2 part glue that must be mixed before application. It has a 5 minute pot life, and a 2 hour cure time before testing. Mix 5 minute epoxy (P/N 569958) and liberally coat the threads and underside flange of the drain adapter. Do not apply epoxy to drain valve.
6. The drain adapter together with the drain valve should be tightened securely to a **maximum** of 40-50 foot lbs. using a 7/8" socket.  
***Exceeding this torque may permanently damage the drain.***
7. The drain assembly must cure for 2 hours minimum before vacuum testing.

