

A1005-505DP A1005-505DPE Drain Plug Kits

Parts Included in Kit:

- Drain Plug
- O-ring
- Washer
- 5/16-18 Nut
- 5/16-18 Bolt 1/2"
- Epoxy (A1005-505DPE only)
- Drain Cavity Insert (A1005-505DPE only)



A1005-505DPE
With Epoxy

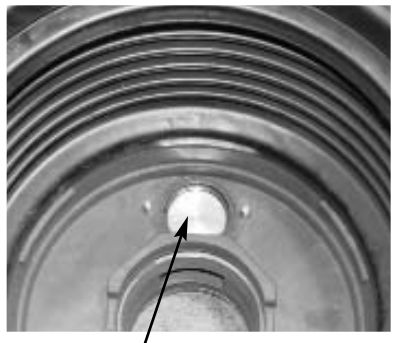
Required Tools:

- 1/2" socket
- 12" ext. and ratchet

Installation Instructions

Step 1: Remove the existing drain using a 1/2" socket.

If using Kit A1005-505DPE, with epoxy, proceed to step 2. If using Kit A1005-505DP, proceed to step 5.



Step 2: Install drain cavity insert into drain cavity.

Drain cavity insert in place



Step 3: Inject epoxy (use 1/4 of tube for each drain cavity) onto top of drain cavity insert. Cover top of drain cavity insert thoroughly. The epoxy is standard 2 part glue with a 5 minute pot life, and a 2 hour cure time.



Step 4: Stir the epoxy until thoroughly mixed, and spread evenly on top of drain cavity insert making certain epoxy covers to outside edges of insert. Proceed quickly to the next step.



Step 5: Lubricate the drain plug o-ring. Install the o-ring into the drain cavity. Set the plug on top of the o-ring. Press into place.



Step 6: If the existing unit uses bolts to hold drain in place, replace with bolts supplied in kit. Otherwise, install washers and secure with nuts.

Tank Operator Responsibilities

Tank operator must ensure that all Federal, Provincial and local codes are being met during the filling of the tank.

All operators must be familiar with proper filling procedures.

The operator responsible for transferring product to an above ground storage tank must take all reasonable steps to prevent spillage.

The delivery hose from the tank's fill pipe must not be disconnected before the hose has been drained completely.

When tank vehicles are being unloaded, the vehicle operators must remain

- (a) in constant view of the transfer nozzle and fill pipe; and
- (b) in constant attendance at the discharge control valve.