

**494551S**Drain Assembly

Parts Included: 494551 Drain 569034 O-ring

Required Tools:

7/8" Socket

## 494551 Installation Instructions

- 1. Remove the existing drain using a 7/8" socket.
  - Note: Care must be used to avoid damaging the plastic liner beside the drain.
- 2. Before installing the new drain valve assembly, clean and remove all dirt and debris from the bottom of the spill containment. Verify that the o-ring is installed and properly secured.
- Manually tighten the new drain valve assembly to avoid cross threading. Using a 7/8" socket, torque between 15 ft-lbs and 18 ft-lbs.
  IMPORTANT: Do not use pipe thread sealant compound when
  - IMPORTANT: Do not use pipe thread sealant compound when installing the drain valve assembly.
- 4. Verify that the drain valve opens and closes when pulling up on the chain.
- 5. Reattach chain to top expanding clamp bolt.