



# 494242

## Riser Seal O-Ring kit

### INSTALLATION INSTRUCTIONS

*Replacement O-Ring for 494096 Riser Seal.*

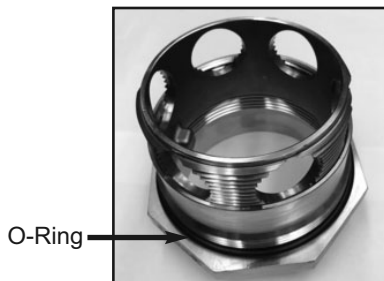
**Service Tools Required:**

- Ratchet Wrench
- 5/32 " Allen Wrench
- EMCO Adapter Wrench p/n A0081-00
- EMCO Riser Seal Wrench p/n A0081-001L (494120)
- 15/16" Socket
- Torque Wrench w/ 60 to 75 ft-lbs Setting

**CAUTION:**

Always barricade to keep pedestrians and vehicles from accessing the storage tank area during preventive maintenance and/ or compliance testing of the EMCO phase I EVR system.

1. Begin by removing the lid from the A1004EVR spill containment and fill or vapor adapter cap. Using a 5/32" allen wrench, remove both set screws from the base of the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter. Set aside.
2. Use the EMCO Adapter Wrench p/n A0081-001 to unscrew the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter from the top of the containment nipple. Set aside.
3. Use the Emco Riser Seal Wrench to remove the 494096 Riser Seal



4. Remove the existing O-Ring and replace with new.

5. Refer to the 494096 Riser Seal instruction to re-install the Riser Seal.
6. Before installing the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter, verify that the flat gasket is secured in place. Manually tighten the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter onto the containment nipple to avoid cross threading. Using the EMCO Adapter Wrench p/n A0081-001, tighten and torque between 60 to 75 ft-lbs.

**IMPORTANT: Do not use pipe thread sealant compound when installing the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter onto the containment nipple.**

7. Re-install both set screws to the base of the A0030-124S swivel fill adapter or A0076-124S swivel vapor adapter and tighten.

**IMPORTANT: Leave these installation instructions, product warranty registration card and the warranty tag with the station owner and/or operator.**

**Emco Wheaton Retail Corp.**

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